

1121-87560

CTC 697-10-294 M38



IREPLACE



HE Hearth-The Fireside-The Inglenook-The Chimney Corner. What Delightful fancies-Happy thoughts and loving associations are centred around the fireside. In story-in legend-in song, from time immemorial-the fireside has been ever an inspiration and a delight.

The mere mention of the fireside suggests cosiness, comfort and good cheer. From the Hospitable roar of the blazing Yule Log to the grateful glow of the "den" or library fire - the open fireside radiates warmth to the human heart while ministering to our physical comforts. Truly it is significant that "Hearth" is synonymous with "Home," and no home is complete without at least one fireplace one chimney corner.

> And of course bricks or terra cotta is the appropriate material for fireplaces, as leather is for foot gear. Its fire resisting properties its durability its permanency give it advantages far beyond those of any other materials.

Modern ideals in home building combine the artistic with the comfortable-they express refinement as well as cosiness. In this connection the artistic designs and multiplicity of charming color effects make MILTON BRICK fireplaces pre-eminently the ideal "Chimney Corner."

The peculiar texture of the brick itself-the range of beautiful shades, tints and "fumed flashes" possible with the MILTON BRICK, impart an atmosphere of refinement and harmony to any dwelling.



We invite you to select from the illustrations shown here and write us concerning them. Information and advice will be gladly given. We furnish Blue Prints for setting up, so that any first class bricklayer can do the work









Price to 18	y u	p t	his	M	ar	te	ı,	i	n	1	ad	lix	ıg	t	il	e	1	fо	r	heart	th	200 00	
Height	of	ol	eni	ng															2	6.6	8	11	
Width	of	ope	nin	g.															4	4.6	9	6.6	
Height	of	m	ante	1.															7	4.4	3	6.6	









Width of breast
Height of mantel4 " 7 "
Width of opening 3 " 0 "
Height of opening2 " 7 "
Price of Red Face and Moulded Brick necessary to lay up this Mantel, including tile for hearth and
fire brick for back\$25 00
Price of Buff







Sketch No. 11A



7 feet 6 inches wide x 5 feet high.
Fireplace—3 feet wide x 2 feet 7 inches high.
Price of Red Face and Monlded Brick necessary to

 lay up this Mantel, including tile for hearth and fire brick for back.
 \$40 00

 Price of Buff.
 50 00









Width of breast	.5 feet 6 inches
Height of mantel	6 " 5 "
Width of opening	3 44 6 44
Height of opening	2 " 8 "
Price of Red Face and Moulded Brick nee	essary to
lay up this Mantel, including tile for h	earth and
fire brick for back	\$35 00







Sketch No. 12A

8 feet 6 inches wide x 7 feet 6 inches high. Fireplace-4 feet wide x 2 feet 7 inches high.









Sketch No. 12B











		OMECCOM	1101 10	
Width of	breast		6	feet 0 inches
Height of	mantel.			
Width of	opening.		4	0
Height of	f opening		2	9
Price of R	Red Face :	and Mould	ed Brick necess	ary to
lay up t	his Mant	el, includir	ig tile for hear	th and
fire bric	k for bac	k		\$50 00
Price of 1	Buff			65 00
ma .			2 2 2	





Sketch No. 13A



9 feet 6 inches wide x 7 feet 3 inches high.
Width of Opening, 4 feet 6 inches; height of Opening,
4 feet.

Suitable for a Club, Hotel, Railroad Station, or other semi-public building.

Price of Red Face and Moulded Brick necessary to lay up this Mantel, including tile for hearth and fire brick for back

fire brick for back. \$100 00

Price of Buff. 135 00

This price includes packing and delivery on board cars Milton.







Sketch No. 13B











Width of breast 5 fe	et 6	inches
Height of mantel4 '	4 10	4.4
Width of opening 2 '	4 8	- 11
Height of opening2	3	6.6
Price of Red Face and Moulded Brick necessa	ry to	
lay up this Mantel, including tile for hearth	and	
fire brick for back		\$30.00









								-					
Width (of breast.									5	feet	4	inches
Height o	of mantel.									5	66	5	6.6
Width c	f opening	z								2	6.6	4	6.6
Height	of openir	ig.								2	6.6	7	
Price of	Red Face	an	a n	(fon	186	d F	Brie	k	ne	cess	arv i	0	









Width of breast 5 feet 10 inches
Height of mautel4 " 10 "
Width of opening3 " 0 "
Height of opening 2 " 0 "
Price of Red Face and Moulded Brick necessary to
lay up this Mantel, including tile for hearth and
fire brick for back \$25 00
Price of Buff
This price includes peaking and delivery on heard









Width	of	ьт	east.						.5	feet	0	inches
Height	of	m	ante	١					.6	4.6	374	6.6
Width	of	op	ening	·					.2	66	10%	
Height	of	0	penir	g					.2	6.6	8%	6.6
Price o.	f R	ed	Face	an	1 M	ould	ed B	riek	nec	essar	y to	
lay n												
fire b	riel	ď	or be	iek.								\$44 00
D. 1			on.									





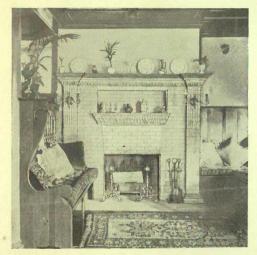




Width of breast	6 feet 0 inches
Height of mantel	9 " 0 "
Width of opening	3 " 8 "
Height of opening	3 44 7 44
Price of Red Face and Moulded Brid	ck necessary to
lay up this Mantel, including tile	for hearth and
fire brick for back	\$60 00
Price of Buff	80 00









Width of breast	
Height of mantel	
Width of opening	3 " 0 "
Height of opening	
Price of Red Face and Moulded F	Brick necessary to
lay up this Mantel, including ti	le for hearth and
fire brick for back	
Price of Buff	55 00
This price includes packing a	nd delivery on board

cars Milton.









Width of breast 5 fe		
	et 8	inches
Height of mantel4	1 1	1 11
Width of opening 2	. 6	5 11
Height of opening2	. 6	3 66
Price of Red Face and Moulded Brick necessar	v to	
lay up this Mantel, including tile for hearth		
fire brick for back		\$18 00
Price of Buff		96.00









Width of breast5	foot 71	inches
Height of mantel4		6.6
Width of opening	11 0	6.6
Height of opening2	** 73	9 -64
Price of Red Face and Moulded Brick nee	essary to)
lay up this Mantel, including tile for he	earth and	
fire brick for back		\$18 00
Price of Buff		26 00









Width of	breast.				5	feet 6	inche
Height of	mantel				5	" 1	6.6
Width of	opening				2	11 8	4.4
Height of	openin	g			2	" 5	
Price of Re	ed Face	and M	foulded	Brick r	ecess	ary to	
lay up th	his Man	tel, inc	luding	tile for	heart	h and	
fire brick	for ha	ıck					\$27 00
Price of B	uff						37 00
This p	rice ine	ludes p	acking	and del	ivery	on bos	ard
		C 8	ars Mil	ton.			









Width	of	bres	st.													6	fee	t S	2	inc	hes
Height	of	mai	ntel													6		5	2	- 6	
Width	of	open	ing													2	"	į	5	4	
Height	of	ope	ring	ζ.														2	2	- 6	-
Price o	of F	ted I	ace	a	nd		M	ou	ld	ed		Br	ie	k	1	ied	essai	y			
to la	y u	p thi	s M	ar	te	1,	ir	cl	uć	iir	ng	t	ile	,	fc	or I	hear	th			
and	fire	brie	k f	or	h:	ac	k.												\$	100	00
Price o	of F	Burff																		701	00







Sketch No. 24



Width of breast	1 inch
Height of mantel4 "	5 inches
Width of opening 2 "	7 "
Height of opening2 "	7 "
Price of Red Face and Moulded Brick necessary to lay up this Mantel, including tile for hearth and	
fire brick for back	
Price of Buff	. 34 00
This price includes packing and delivery on be ears Milton.	ard







Width of breast5	feet 7 inches
Height of mantel4	" 3 "
Width of opening2	" 10 "
Height of opening2	
Price of Red Face and Moulded Brick neces	
lay up this Mantel, including tile for hea	rth and
fire brick for back	\$25 00
Price of Buff	35 00
This price includes packing and deliver	y on board
ears Milton.	









Width of	breast.				5	feet 6	inche
Height of	mantel				4	" 10	6.6
Width of	opening					11 9	6.6
Height of	f openin	g			2	" 5	4.6
Price of I	Red Face	and	Mou	lded E	Brick neces	ssary to	
lay up t	this Mau	tel, i	nelu	ding ti	le for hea	rth and	
fire brie	k for ba	iek					\$30 0
Price of 1	Buff						40 0

This price includes packing and delivery on board cars Milton.

25







Sketch No. 27



Width of breast
Height of mantel 5 " 0 "
Width of opening4 " 0 "
Height of opening
Width of opening between hobs 2 " 8 "
Price of Red Face and Moulded Brick necessary to
lay up this Mantel, including tile for hearth and
fire brick for back \$45 00
Price of Buff
This price includes packing and delivery on board

cars Milton.









Width	of	breas	st						5	feet	101/4	inches
Height	of	man	tel						5	6.6	7	66
Width	of	openi	ng.						3	4.4	0	6.6
Height												6.6
Price o	f R	ed Fa	ice a	nd	M	oul	led	Br	ick ne	cessary	r to	
lay i	ip ti	his M	ante	i, i	nel	udi	ng	tile	for h	earth	and	
fire h	riel	k for	back									\$39 00









Width of	breast		7	feet 6	inches
Height of	mantel.			11 4	6.6
Width of	opening.		4	" 9	66
Height of	opening		2	** 8	4.4
			Brick necessile for hear		
fire bric	k for bac	k	 		\$65 00
Price of	Buff		 		78 00





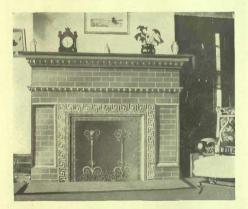




Width of breast	ehes
Height of mantel	6.6
Width of opening	6.6
Height of opening	4.6
Price of Red Face and Moulded Brick necessary to	
lay up this Mantel, including tile for hearth and	
fire brick for back \$2	5 00
Price of Buff	5 00
man and a second second second second	







Sketch No. 31



Width of	breast		6	feet 4	3/4 inches
Height of	mantel		4	** 11	
Width of	opening		2	ee 5	
Height of	opening		2	44 8	- "
Price of Re	d Face and	Moulded	Brick ne	cessary	to
	is Mantel, i				
fire brick	for back				\$28 00
Price of B	uff				37 00
This p	rice includes			ery on	board
fire brick Price of B	for back		and deliv		\$28 00









Width of	f breast		5 feet	8 inches
Height o	f mantel.		4 "	10 "
Width of	opening.		3 "	0 "
	f opening			
	Red Face a			
	this Mante			









Width	of	breast.									. 0	3	feet	0	inches
Height	of	mantel										1	66	10	66
Width	of	opening									. :	3	4.6	0	6.6
Height	of	openin	g.								. :	2	"	0	"

Price of Red Face and Moulded Brick necessary to lay up this Mantel, including tile for hearth and fire brick for back. \$34 00
Price of Buff. 44 00









Width of breast	t 61/2	inches	
Height of mantel 7 "	0	4.6	
Width of opening 3 "	5	6.6	
Height of opening 2 "	7	- 11	
Width between hebs2 "	101/2	6.6	
Price of Red Face and Moulded Brick necessary to			
lay up this Mantel, including tile for heart			
fire brick for back		\$40 00	
Price of Buff		52 00	
This price includes packing and delivery on board			









Width of breast	ches		
Height of mantel	44		
Width of opening 2 " 8	6.6		
Height of opening	66		
Price of Red Face and Moulded Brick necessary to lay up this Mantel, including tile for hearth and			
fire brick for back\$3	00 0		
Price of Buff 4	1 00		
This price includes packing and delivery on board			





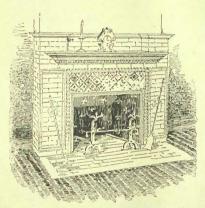




Width of breast	6 feet 6 inci	nes
Height of mantel	4 " 7 "	
Width of opening	.3 " 6 "	
Height of opening		
Width between hobs	.2 " 2 "	
Price of Red Face and Moulded Brick nece	essary to	
lay up this Mantel, including tile for he	arth and	
Con buick for book	630	00









Width of breast 5 feet 5 inches
Height of mantel
Width of opening 3 " 0 "
Height of opening2 " 7 "
Price of Red Face and Moulded Brick necessary to
lay up this Mantel, including tile for hearth,
glazed tile in panel above fireplace opening, and
fire brick for back \$30 00
Price of Buff
This price includes packing and delivery on board ears Milton.









Width of breast 6 feet 6	inches
Height of mantel	4.4
Width of opening 4 " 6	6.6
Height of opening 3 " 2	6.6
Price of Red Face and Moulded Brick necessary to	
lay up this Mantel, including tile for hearth and	
fire brick for back	\$65 00









Width of breast	nches
Height of mantel 3 " 7	66
Width of opening3 " 0	6.6
Height of opening	6.6
Price of Red Face and Moulded Brick necessary to	
lay up this Mantel, including tile for hearth and	
fire brick for back	20 00
Price of Buff	28 00









Width of breast 5 feet 10	inches
Height of mantel 3 " 11	6.6
Width of opening, 3 '' 0	6.6
Height of opening	
Price of Red Face and Moulded Brick necessary to	
lay up this Mantel, including tile for hearth and	
fire brick for back	\$25 00
D: 0 D 0	25 00









Width of breas	t	4	feet 8 inches
Height of mant	el	3	7
Width of opening	ıg	2	" 8 "
Height of open	ing	2	5
Price of Red Fac			
	antel, including		
fire brick for	back		\$25 00
Price of Buff			35 00
mbio maion in	alada analda a		









Width of breast8 fe	eet (inche
Height of mantel6	11 10) "
Width of opening4	" () "
Height of opening2	11 10) "
Price of Red Face and Moulded Brick necessi	ary to	
lay up this Mantel, including tile for heart	h and	
fire brick for back		\$47 0
Price of Buff		65 0







Sketch No 43.



Width	of	brea	st						1 feet	11	inches
Heigh	t of	mai	itel						3 46	7	6.6
Width	of	open	ing						1 "	9	6.6
Heigh	t of	ope	ning.						5 11	21/2	6.6
Price	of R	ed E	ace ar	d M	onle	led	Bri	ek n	ecessa	ry to	
lay	up ti	his N	Iantel	, inc	ludi	ng	tile	for	hearth	and	
fire	brie	k for	back								\$25 00
Price	of F	tuff									34 00









Heigh																			. 6	
Widtl	n of	oper	ing												2	- 6	6	7		
Heigh	nt of	ope	nin	g.											2	- 4	6	6	- 6	
Price	of F	Red 1	Bric	k	ne	ce	88	ar	y	to	1:	ay	u	p	thi	8 2	Ma	n-		
	incl																			
bac	k																			
Price	of E	Buff.																	25	00
Fume	d Fl	ash.																	25	00
Fiske	Tap	estry	R	be															30	00
Fiske	Tape	estry	Gr	ey	01	: (io	like	11										35	00
7	his p	rice	ine	lue	les	11	ac	ki	ne	. 5	in	a	de'	liv	cer	7 0	11 1	103	rd	
	1								di											









Width	of	bre	ast.												!	3	fe	et	8		
Height	of	mar	tel.												'	7	6		5		6
Width	of	op	enin	ž												3	- 6	6	2		6
Height	of	ope	ning		ı									'n		2	4	6	5	4	4
Price o																					
tel,	inel	udin	gr til	e f	01		he	ar	th	- 1	ane	1	fir	e	bı	ie	sk.	-f4	or		
back																				\$30	00
Price of																					00
Price o	of F	ume	d Fl	ash																40	0.0
Price o	of F	iske	Tap	esti	y	1	}e	d.												45	00
Price o	of F	iske	Tar	est	y	. (īr	ey	0	r	G_{ℓ}	old	lei	3.						50	00
Th	is p	rice	inel	ude								li	lel	iv	er	y	01	ı b	08	rd	
					-	a	rs	N	11	t C	Hi.										







Width of breast	inel
Height of mantel	64
Width of opening	64
Height of opening	
Price of Red Roman Brick necessary to lay up	
this Mantel, including tile for hearth and fire	
brick for back	25









Width of breast 6 feet 0 in	nches
Height of mantel 4 " 6	6.6
Width of opening	6.6
Height of opening 2 " 8	4.4
Price of Red Brick necessary to lay up this Man-	
tel, including tile for hearth and fire brick for	
back \$	18 00
Price of Buff	22 00
Price of Fumed Flash	25 00
Price of Fiske Tapestry Red	30 00
Price of Fiske Tanestry Grey or Golden	35 00
	Height of mantel 4 " 6 Width of opening 3 " 3 Height of opening 2 " 8









Width	of	br	Car	et.																6	f	ee	it.	4	ine	he
Height	of	ma	nt	el.																4		66		4	6	
Width	of	one	eni	ni	Σ.															2		6.6		10	6	6
Height	of	0	per	iir	ıg															2				5	6	í
Price o	f F	ted	B	rie	k	ne	200	65	SHE	ar	y	1	0	1	a	r	17	p	th	is		M	a	n-		
tel, i	nel	udi	ng	t:	ile	f	01		he	BB	Г	th		3.1	ιd		fi	re	b	ri	el	8	f	or		
back																										
tel, i back Price o																										
back	f F	Buff																							20	01
back Price o	f F	Buff	ed	F	· ·	 h																			25	01





Process of Manufacture

M ILTON BRICKS are not made in the old soft mud, wet-clay manner of the old days, but by the semi-dry process from shale. This shale, which is clay in the process of formation into rock, is quarried from the wonderful quarries at Milton and ground to a fine powder. It is then moulded into MILTON BRICK under a pressure of 100 tons. The brick is then burned in downdraft kilns by a scientific process so as to withstand the hottest fire, and to resist enormous pressure. MILTON BRICKS are permanent and improve with age.

Colors

We make red, brown and buff bricks. At least these are the three basic colors, but with our scientific burning in the kilns we are able to produce an extensive range of color combinations. The beautiful shades of buff and red are combined in pleasing effect and it is impossible to describe or illustrate the wonderful shades and tints in our fire-flash bricks. Fire-flash bricks are burned so as to bring out tones varying from dark red to buff, and from light brown to dark brown, the graduation of color of light and shade is truly beautiful.

When ordering or writing for samples, classify the brick as follows: No. 1 Red, No. 1 Light Buff, No. 1 Pink Buff, No. 1 Light Plash Buff, No. 1 Medium Flash Buff, No. 1 Dark Flash Buff, No. 1 Famber Flash, and No. 1 Red Fire Flash.

Size of Brick

Our Square Brick are 83% x 41/8 x 23/8 inches

Moulded Brick

Moulded Bricks, when used in the right manner and with a little care for combination, may be made to produce many rich and beautiful effects. They are now being used extensively for doorways, architraves, cornices, quoins, panels, sill courses, belt courses, etc.

In presenting this catalogue to architects and patrons we trust that the different patterns shown may aid in getting up tasty designs.

We would like architects to let us know as early as possible if they intend using any moulded bricks, so that we may be sure to have them in stock and avoid delay in shipping. This notification will not be considered an order, as we can put brick in stock if not called for.

In sending orders for Moulded Brick, at least six weeks should be allowed so as to get orders out properly. We send samples to any address and prepay charges on same.

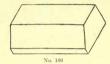
Special Moulds

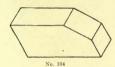
Should architects desire special moulds for their work, we are always willing to make them, and make cost as reasonable as possible.

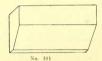




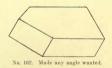


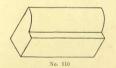




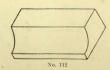




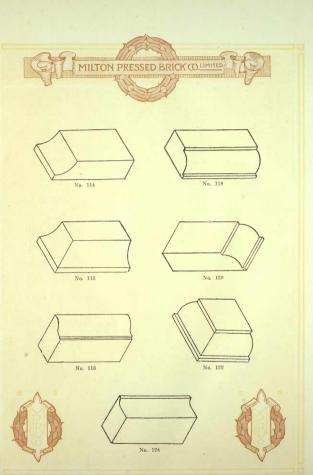


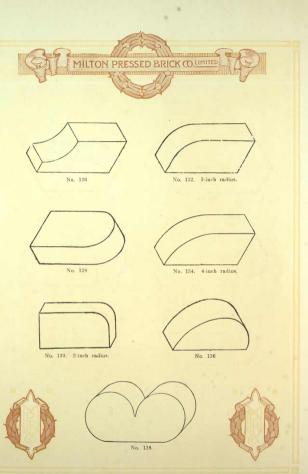


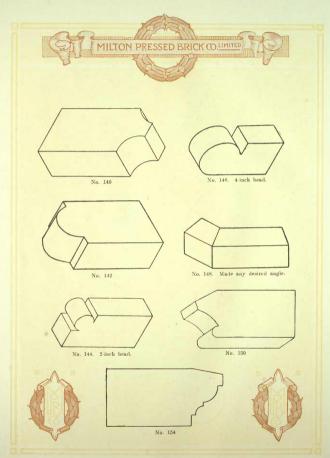




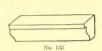


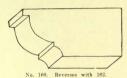




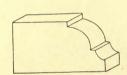






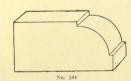






No. 162. Reverses with 160.



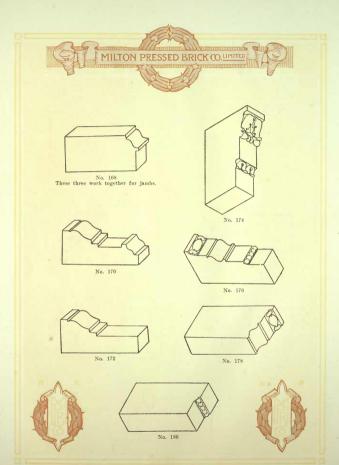


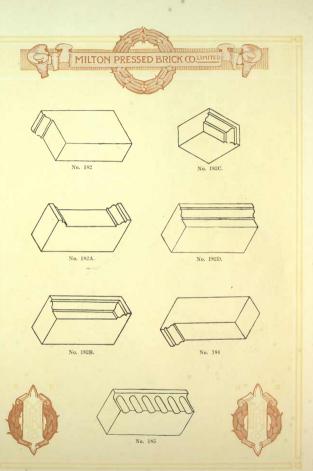
No. 158. Reverses with 156.



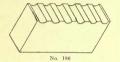


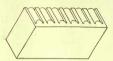




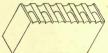








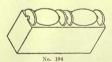
No. 191



No. 188



No. 190





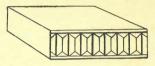
We keep the following: 7-inch Radius

8 " " 18 " " 28 " " 4-foot Radius 5 " "

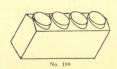
6-foot Radius
7 '' ''
8 '' ''
9 '' ''
10 '' ''
11 '' ''







No. 196





No. 204

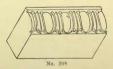


No. 200



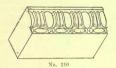
No. 206

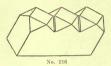


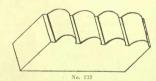


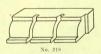




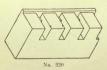






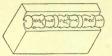




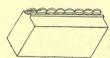




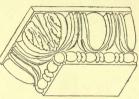




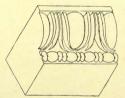
No. 224

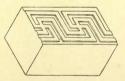


No. 226



No. 230-Return.





No. 232

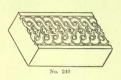


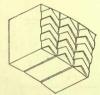














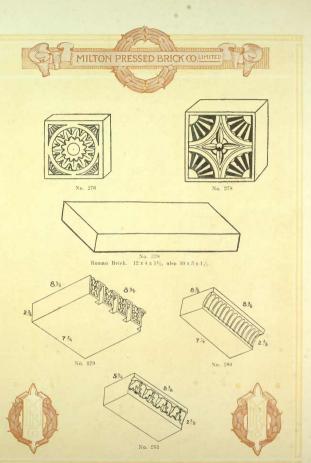


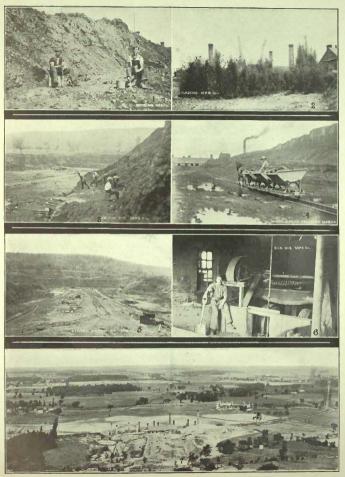
No. 242



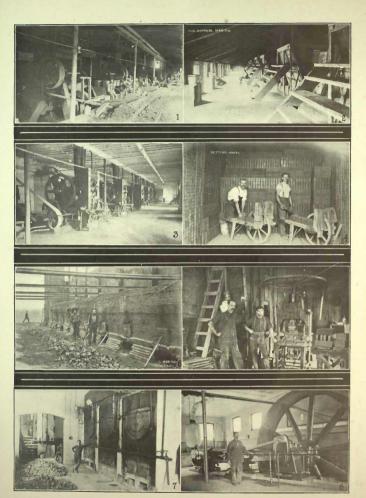








No. 1. Drilling, preparing for blasting. No. 2. Blasting the shale, No. 3. Shale beds. No. 4. Hauling shale to grinding pans. No. 5. Shale beds. No. 6. Grinding pan. No. 7. Birdseye view of plant and farm.



No. 1. Grinding pans. No. 2. Hoppers through which the ground shale passes into the presses. No. 3. Press room, where the ground shale is moulded into bricks. No. 4. Setting brick in kiln, ready for burning. No. 5. Firing a kiln, No. 6, Press for making special brick. No. 7. Bolter room. No. 8. Engine room.

THE MILTON PRESSED BRICK CO'S WORKS MILTON, ONT.



Show Room in Toronto Office, 50 Adelaide Street W.

The walls of this room consist of eleven solid brick panels, each panel representing a different grade of brick.

